

CERTIFICATE

Client:	DOLLE A/S
Product:	DOLLE Calgary
Designation:	Product family
Description:	Structural verification of the spiral staircase family Calgary. The Calgary product family has a maximum outer diameter of 140 cm and the maximum installation height is 2808 mm. DOLLE Calgary product family consists of maximum 11 treads and landing platform and minimum 11 balustrades carrying the staircase handrail and minimum 4 balustrades holding the repos handrail. The screws for fastening the platform to the wall are not included in this verification.
Material:	Steps: 35 mm multiplex Centre construction: Steel, S235 JRG2 Spacer: ABS Step support pipe: Steel, S235 JRG2 Handrail: PVC-Rigid or LDPE Balustrades: Steel, S235 JRG2
Particularities:	The structure is checked with FEM for deformations and stress.
Eurocodes:	EN 1991-1-1:2007 Eurocode 1: Actions on structures - Part 1-1 EN 1991-1-4:2007 Eurocode 1: Actions on structures - Part 1-4 EN 1993-1-8+AC:2007 Eurocode 3: Design of steel structures - Part 1-8
References:	[1] DOLLE® Design basis for ladders and stairs, rev. 01
Conclusion:	DOLLE Calgary product family is calculated according to Eurocodes [1] and the design is found to be strong and stable. The product is approved.



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A handwritten signature in black ink, appearing to read 'Jan Riis Bovbjerg'.